



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

WELDER TRAINING & TESTING INSTITUTE

1144 N. Graham Street

Allentown, PA 18109

Tracy Wiswesser

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MECHANICAL

Valid To: March 31, 2021

Certificate Number: 3430.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following base metal, weld metal and welding equipment tests:

<u>Test:</u>	<u>Test Method(s):</u>
Tensile (\leq 120klbs, Room Temperature)	ASTM E8/E8M; API 1104 para. 5.6.2; ASME Section IX QW-150; AWS B2.1/B2.1M Annex A3 and B4.0 para. 4, D1.1/D1.1M para. 4.9.3.4 & 4.9.3.6, D1.2/D1.2M para. 3.7, AASHTO/AWS D1.5/D1.5M para. 5.18.1 & 5.18.4, D1.6/D1.6M para. 4.6.6, D1.9/D1.9M para. 3.10, D14.1/D14.1M para. 9.11.1, D15.1/D15.1M para. 10.8.1
Bend	ASTM E190; API 1104 para. 5.6.4 & 5.6.5; ASME Section IX QW-160; AWS B2.1/B2.1M Annex A2 and B4.0 para. 6, D1.1/D1.1M para. 4.9.3.1 & 4.9.3.2, D1.2/D1.2M para. 3.8, AASHTO/AWS D1.5/D1.5M para. 5.18.3, D1.6/D1.6M para. 4.6.3 & 4.6.4, D1.9/D1.9M para. 3.11, D14.1/D14.1M para. 9.11.3, D14.5/D14.5M para. 7.8.3, D15.1/D15.1M para. 10.8.3, D17.1/D17.1M Annex C
Fillet Weld Break	ASME IX QW-182; AWS B4.0 para. 9.2
Nick Break	API 1104 para. 5.6.3; AWS B4.0 para. 9.1
Macro-Etch	ASTM E340, E381; API 1104; ASME Section IX QW-183, QW-184; AWS B2.1/B2.1M Annex G, D1.1/D1.1M para. 4.9.4, D1.2/D1.2M Annex G, AASHTO/AWS D1.5/D1.5M para. 5.18.2, D1.6/D1.6M para. 4.6.8, D1.9/D1.9M para. 3.9, D14.1/D14.1M para. 9.11.2, D14.5/D14.5M para. 7.8.2, D15.1/D15.1M para. 10.8.2, D17.1/D17.1M para. 5.3.8.2
Vickers Hardness Testing (HV 1000g, HV 5kg, HV 10kg)	ASTM E92
Brinell Hardness (3000 kg)	ASTM E10

<u>Test:</u>	<u>Test Method(s):</u>
Microhardness (HV 300g)	ASTM E384
Rockwell Hardness (HRA, HRB, HRC)	ASTM E18
Charpy Impact (≤ 590) ft-lbs; (RT to -452) °F	ASTM A370, E23; ASME IX QW-170; AWS B4.0 para. 7
Vickers Hardness (HV 1000g, HV 5kg, HV 10kg)	ASTM E3, E92, E407
Chemical Analysis (Steel, Stainless Steel, Nickel, & Copper Alloys) (Al, C, Co, Cr, Cu, Fe, Mg, Mn, Mo, N, Ni, P, Pb, S, Si, Sn, Ti, V, W, Zn)	ASTM A751, E351, E415, E826, E1086, E1251, E1999, E2209
Weld and Braze Evaluation and Qualification	AMS-STD-1595; API 1104; ASME IX; ASTM A488/A488M; AWS B2.1/B2.1M, B2.2/B2.2M, D1.1/D1.1M, D1.2/D1.2M, D1.3/D1.3M, D1.4/D1.4M, AASHTO/AWS D1.5/D1.5M, D1.6/D1.6M, D1.7/D1.7M, D1.8/D1.8M, D1.9/D1.9M, D9.1/D9.1M, D14.1/D14.1M, D14.3/D14.3M, D14.4/D14.4M, D14.6/D14.6M, D15.1/D15.1M, D17.1/D17.1M; BS EN287-1 (Canceled 7/2011) ² , 287-2 (Canceled 12/2004) ² , 288-3 (Canceled 6/2004) ² , 288-49 (Canceled 4/2005) ² ; ISO 15614-1, ISO 9606-1; MIL-STD-248D (Canceled 8/1997) ² , 1595A (Canceled 6/1998) ² , 2219 (Canceled 9/2009) ² , 1261 (Canceled 7/2003) ² ; NACE MR0175/ISO15156-1, 15156-2, 15156-3; NAVSEA S9074-AQ-GIB-010; New York State Steel Construction Manual
Failure Analysis	Using the methods listed above in accordance with the ASM Handbook Volume 11

CALIBRATION

I. Electrical – DC/Low Frequency:

Parameter/Equipment	Range	CMC ⁴ (±)	Comments
Calibration of Welding Equipment ^{1,3}			
DC Current - Measure	(10 to 30) A (30 to 300) A (300 to 500) A (500 to 1000) A (1000 to 2000) A	1.18E+00 3.55E+00 1.15E+01 3.39E+01 1.07E+02	WTTI-WEC-2 Extech Reference Clamp Meter/DMM
DC Voltage - Measure	(0 to 100) V	1.14E+00	AWS D1.1/D1.1M, D1.5/D1.5M; QC4 para. 3.6
AC Current - Measure	(30 to 300) A (300 to 500) A	3.78E+00 1.67E+01	

¹ Field calibration service is available for this calibration and this laboratory meets A2LA R104 – General Requirements: Accreditation of Field Testing and Field Calibration Laboratories for these calibrations. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g. resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.

² This laboratory's scope contains withdrawn or superseded methods. As a clarifier, this indicates that the applicable method itself has been withdrawn or is now considered "historical" and not that the laboratory's accreditation for the method has been withdrawn.

³ This laboratory offers commercial calibration service and field calibration service.

⁴ Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of $k = 2$. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.





Accredited Laboratory

A2LA has accredited

WELDER TRAINING & TESTING INSTITUTE

Allentown, PA

for technical competence in the field of

Mechanical Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (*refer to joint ISO-ILAC-IAF Communiqué dated April 2017*).



Presented this 1st day of May 2019.

A blue ink signature of the Vice President of Accreditation Services.

Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 3430.01
Valid to March 31, 2020

For the tests to which this accreditation applies, please refer to the laboratory's Mechanical Scope of Accreditation.



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NON-DESTRUCTIVE TESTING

Valid To: March 31, 2021

Certificate Number: 3430.02

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following nondestructive tests:

<u>Test:</u>	<u>Test Method(s):</u>
Visual Inspection (VT) ¹	ASME V, VIII, IX, B31.1, B31.3; API 650, 1104; AWS B2.1/B2.1M, D1.1/D1.1M, D1.2/D1.2M, D1.4/D1.4M AASHTO/AWS D1.5/D1.5M, D1.6/D1.6M, D1.9/D1.9M, D14.1/D14.1M, D17.1/D17.1M; ISO 15614-1; MIL-STD 2035; T9074-AS-GIB 010/271; WTTI VT-1
Liquid Penetrant Inspection (PT) ¹ (water washable, fluorescent and visible, solvent removable, fluorescent and visible, post emulsified, fluorescent and visible)	ASTM E165/E165M, E1210, E1220, E1417/E1417M; API 650, 1104; ASME V, VIII, IX, B31.1, B31.3; AWS B2.1/B2.1M, D1.1/D1.1M, D1.2/D1.2M, D1.4/D1.4M, AASHTO/AWS D1.5/D1.5M, D1.6/D1.6M, D1.9/D1.9M, D14.1/D14.1M, D17.1/D17.1M; ISO 15614-1; T9074-AS-GIB 010/271; MIL-STD 2035
Magnetic Particle Inspection (MT) ¹ (wet bench, fluorescent and visible, yoke (AC and DC) wet fluorescent and dry visible, prods, dry visible)	ASTM A275 ² , E709 ² , E1444/E1444M ² ; API 650, 1104; ASME V, VIII, IX, B31.1, B31.3; AWS B2.1/B2.1M, D1.1/D1.1M, D1.4/D1.4M, AASHTO/AWS D1.5/D1.5M, D14.1/D14.1M, D17.1/D17.1M; ISO 15614-1; MIL-STD 2035; NAVSEA T9074-AS-GIB-010/271
Ultrasonic Inspection (UT) ¹ (contact straight and angle beam, phased array, thickness gaging)	ASTM A388/A388M, A435/A435M, A609/A609M, A898/A898M, E164, E317, E797/E797M, E2700; API 650, 1104; ASME III, V, VIII, IX, B31.1, B31.3; AWS B2.1/B2.1M, D1.1/D1.1M, D1.2/D1.2M, D1.4/D1.4M, AASHTO/AWS D1.5/D1.5M, D1.6/D1.6M, D1.9/D1.9M, D14.1/D14.1M, D17.1/D17.1M; MIL-STD 2035A; ISO 15614-1; MIL-STD 2035; NAVSEA T9074-AS-GIB-010/271

<u>Test:</u>	<u>Test Method(s):</u>
Radiographic Inspection (RT) (digital and film, X ray source)	ASTM E94, E747, E1032, E1742; API 1104; ISO 1435; ASME III, V, VIII, IX, B31.1, B31.3; AWS B2.1/B2.1M, D1.1/D1.1M, D1.2/D1.2M, D1.4/D1.4M, AASHTO/AWS D1.5/D1.5M, D1.6/D1.6M, D1.9/D1.9M, D14.1/D14.1M, D17.1/D17.1M; ISO15614-1; MIL-STD 2035; T9074-AS-GIB 010/271
Positive Material Identification	ASTM E572, E1476; API 578; Olympus Delta Professional Operations Manual
Ferrite Testing	ASTM A799, A800; Fischer Feritscope MP30E-S Operations Manual
Portable Hardness Testing	ASTM A370E, A956, E110, E140; Phase II, PHT-1800 Leeb Hardness Tester Operations Manual

¹ This laboratory meets A2LA R104 – *General Requirements: Accreditation of Field Testing and Field Calibration Laboratories* for these tests.

² This facility only uses single use magnetic particle solutions.





Accredited Laboratory

A2LA has accredited

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Allentown, PA

for technical competence in the field of

Nondestructive Testing

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 1st day of May 2019.

A blue ink signature of the Vice President of Accreditation Services.

Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 3430.02
Valid to March 31, 2021

For the tests to which this accreditation applies, please refer to the laboratory's Nondestructive Scope of Accreditation.